

Date: Friday, 16/05/2008 2:09:51 PM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INDEXING BLOCK
Job Number : 39329	
Estimate Number : 13319	
P.O. Number :	Part Number : D37901
This Issue : 16/05/2008 S.O. No. :	Drawing Number : D3790 PROTO 0805146
Prsht Rev. : NC	Project Number : VR0004
First Issue : / / Type : MACHINED PARTS	Drawing Revision : PROTO
Previous Run :	Material :
Written By : <u>08-05-16</u>	Due Date : 23/05/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 08-05-16 JLM Verified By:DD	

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDEL RINB2000X3000	Delrin Bar 2" x 3"
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Comment: Qty.: 0.5250 f(s)/Unit Total : 1.0500 f(s)

Delrin Bar 2" x 3"

Batch: M108068mk 08/05/21

(2)

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: BAND SAW

Cut blank 5.900" long

mk 08/05/21

(2)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA745 Rev. AA & Dwg D3790 Rev. A

2-Deburr per dwg D3790

mk 08/05/21

(2)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mk 08/05/21

(2)

5.0	QC8
-----	-----



Comment: SECOND CHECK

SECOND CHECK
**ENGINEERING
APPROVAL**

mk 08-05-26

(2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INDEXING BLOCK

Job Number: 39329

Part Number: D37901

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MA

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1208.06.05 Prototype

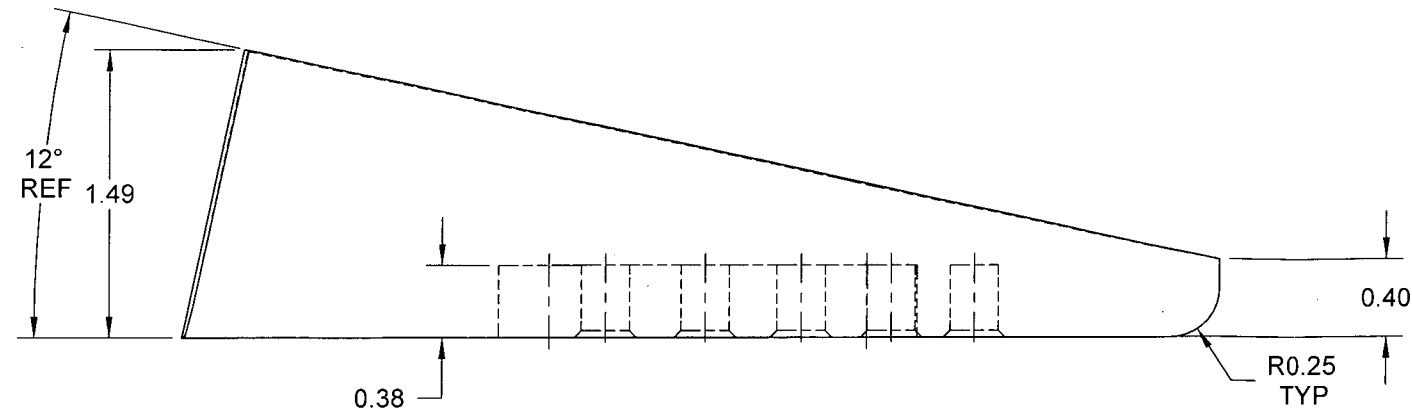
Job Completion



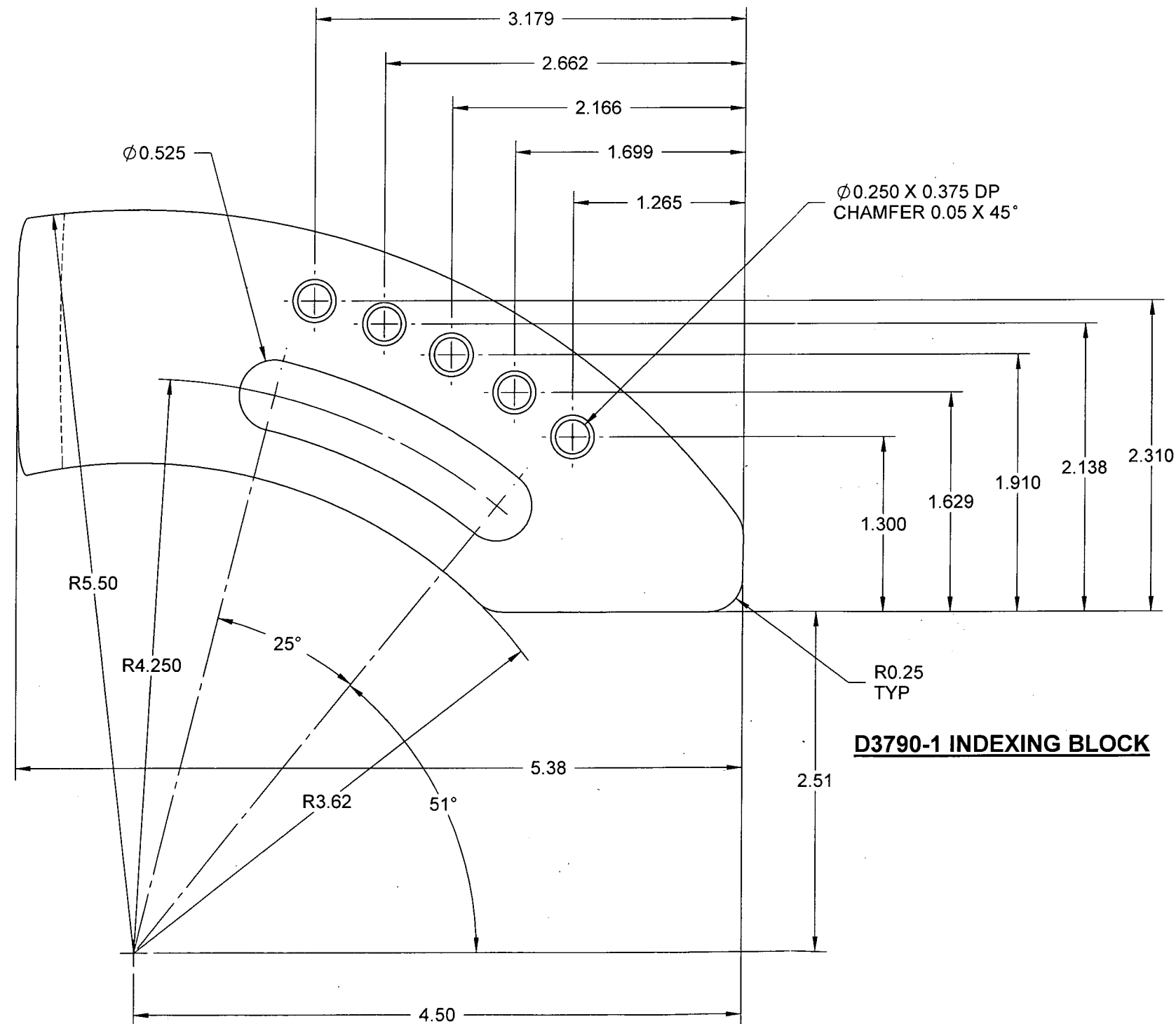
*Change
to w/o 0024*

mtf 08-06-12

*1 PART OUT OF 2 WAS MANUFACTURED 0.50" SHORTER
TO ACCOMODATE INSTALLATION.
1208.06.06.*



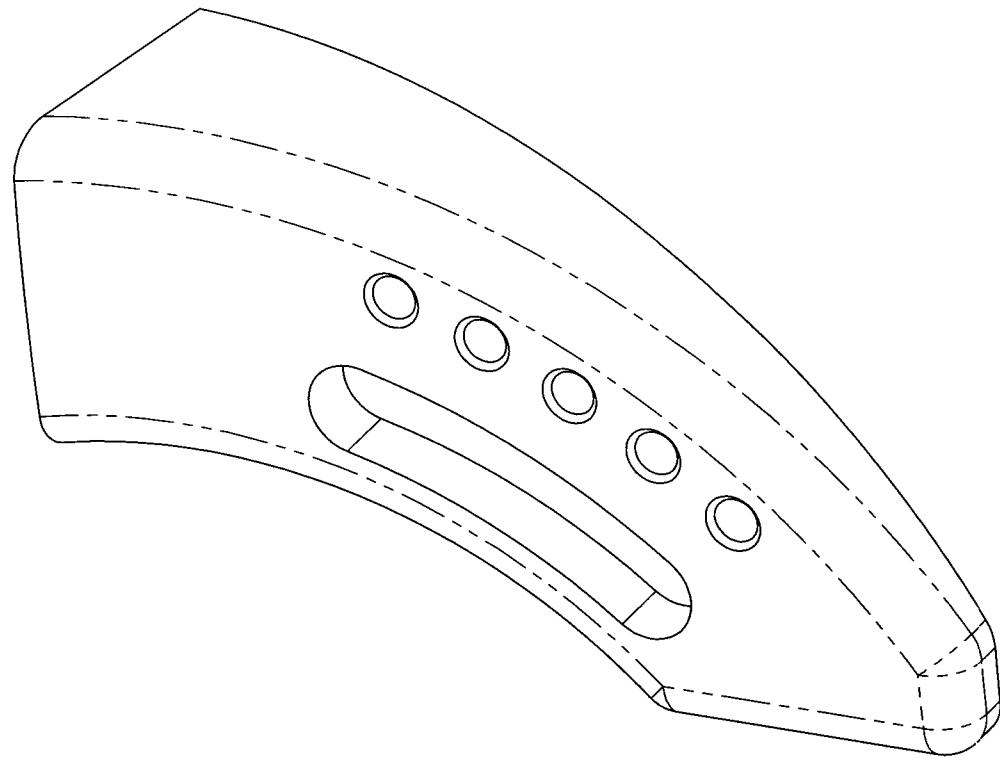
DT9012.



D3790-1 INDEXING BLOCK

PRELIMINARY ISSUE
08.05.13

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3790	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		INDEXING BLOCK	1:1
DATE	08.05.13	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



10746

D3790-1 INDEXING BLOCK

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR BLACK ACETRON GP ACETAL
(REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3790-1" USING WHITE MARKER
- 7) WEIGHT: 0.44 lbs

PRELIMINARY ISSUE
08.05.14

A	NEW ISSUE		MB	08.05.13
REV.	DESCRIPTION		BY	DATE
DESIGN	1	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.		REV. A
MFG. APPR.		D3790		SHEET 1 OF 2
APPROVED		TITLE		SCALE
DE APPR.		INDEXING BLOCK		NTS
DATE	08.05.13		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-761

Job #: 00224A

Date: 08.05.15

Product Name: FULL VERTICAL REF DOOR

Requested By: MB

Design Manager Approval: 

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3790-1	INDEXING BLOCK	08.05.13	YES	08.05.23	FOR STRUCTURAL & FLIGHT TESTING	

Receiving Report

Date: 8/1/16

Batch No: 1108068

Supplier: SABIC

Dart P/O: 6353

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 C6 Inspection 08/05/16 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initial of receiver (if shipment OK) Level 12

Production/Admin:

Date 08/05/20
 Received/Costing RC 7919
 Initial CR

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev 3

RECEIVED MAY

*** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL ***
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 ***

 *

PLEASE Remit To: SABIC Polymershapes 9150 Airport Road Brampton ON L6S 6G1

Phn : (613)745-7043 Fax : (613)745-4291

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

SABIC
Innovative
Plastics™

سابك
sabic

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: MAY 14, 2004

YOUR PURCHASE ORDER: 6353

OUR SHIPPER NO: 082367

SABIC POLYMERSHAPES LINE ITEM # 001

QUANTITY: 2 PCS

DESCRIPTION: ACETRON GP PLATE - ~~BLACK~~ - 2" X 3" X 48"

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIRMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291